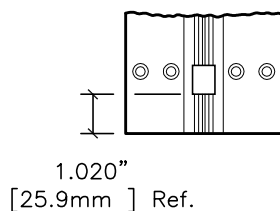
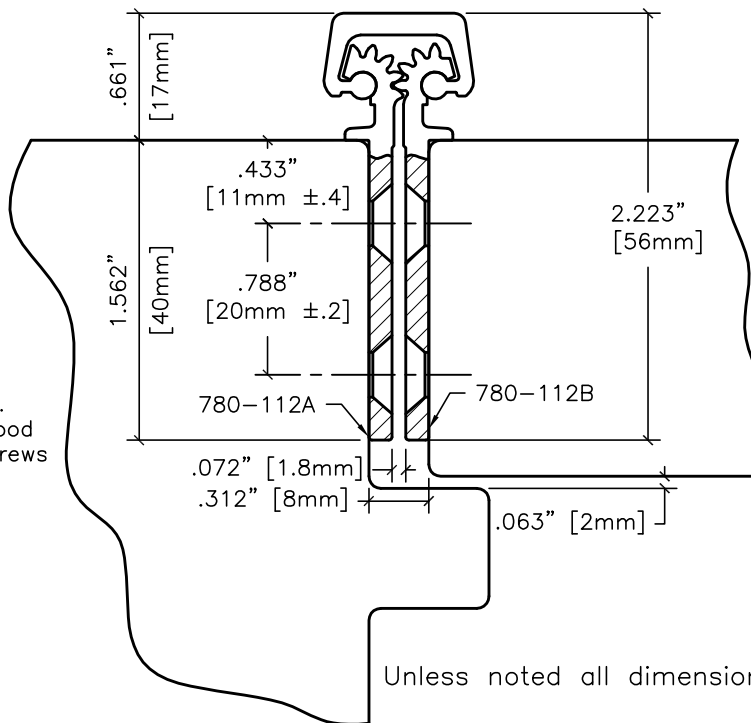


#12 x 82" F.H.
countersunk wood
or machine screws
(38 places).

19 bearings
spaced equally
@ 5.125"
center to center.



End of hinge to first
bearing, both ends.



Unless noted all dimensions $\pm .020"$
 $\pm .5mm$

Vertical Hole Spacing

Non cumulative tolerances on
hole to hole spacing.

	Metric (mm)	Decimal (in.)
A	2414.0 $\pm .000$	95.039 $\pm .000$
B	40.0 $\pm .25$	1.575 $\pm .010$
C	85.0 $\pm .20$	3.346 $\pm .008$
D	200.0 $\pm .20$	7.874 $\pm .008$
E	260.0 $\pm .20$	10.236 $\pm .008$
G	277.0 $\pm .20$	10.906 $\pm .008$



HAGER COMPANIES
HIGHWAY 78 WEST
P.O. BOX 3368
OXFORD, ALABAMA 36203

780-112 95" SD

DATE 10-25-96 REV. 01-15-02 DR. KBJ SCALE None

FILENAME z:\roton\template\standard\780-112.dwg

DRAWING NO. 780112095SD